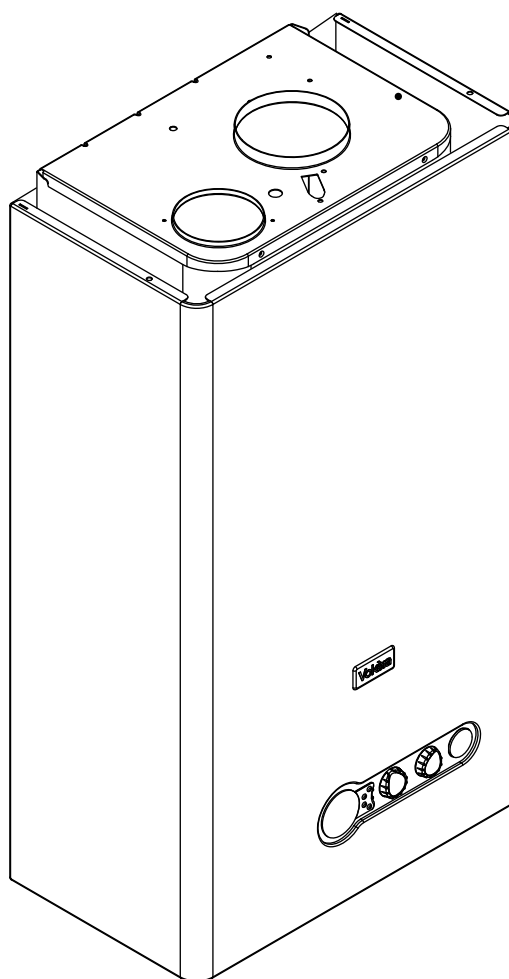
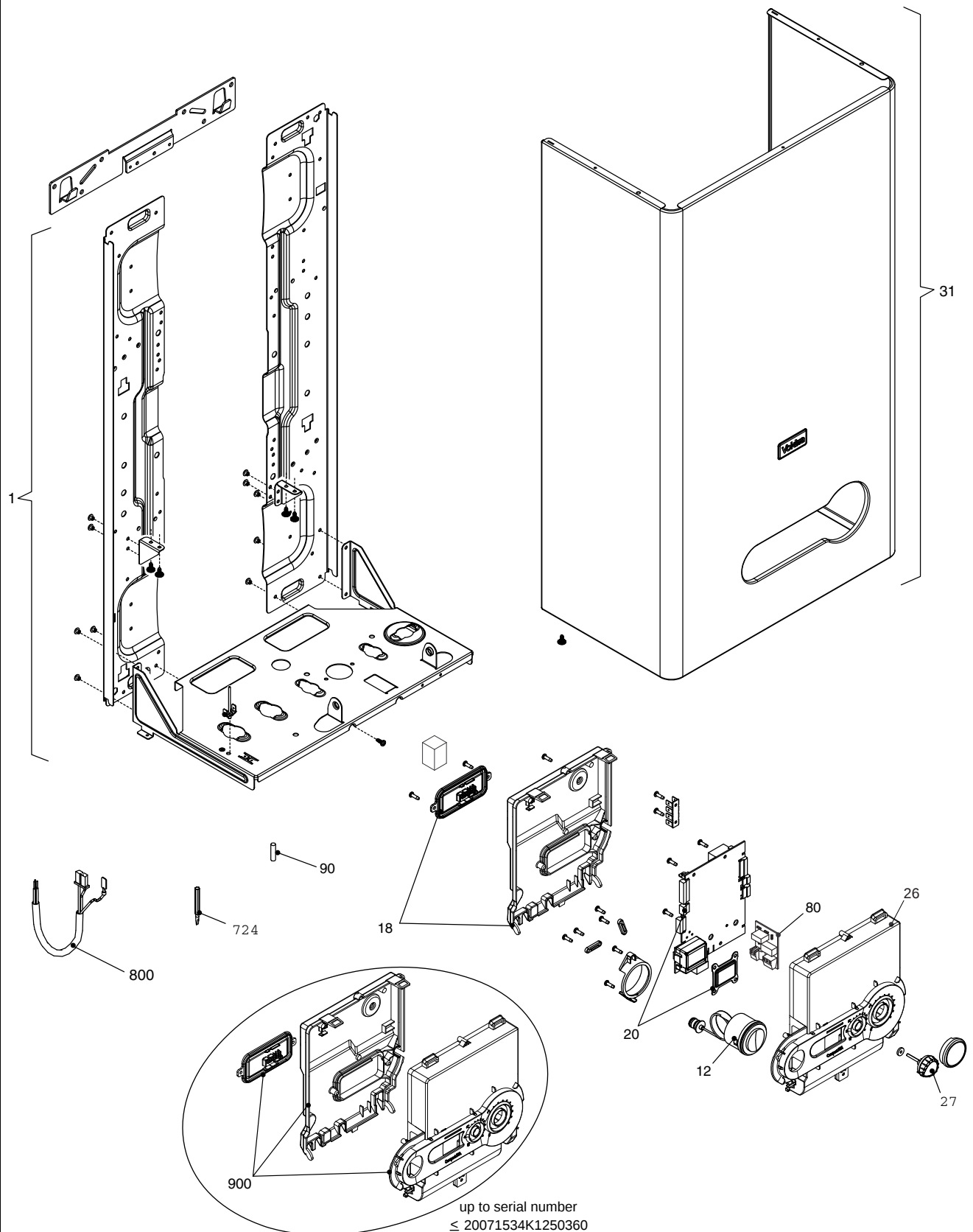


**Wall hung boilers**

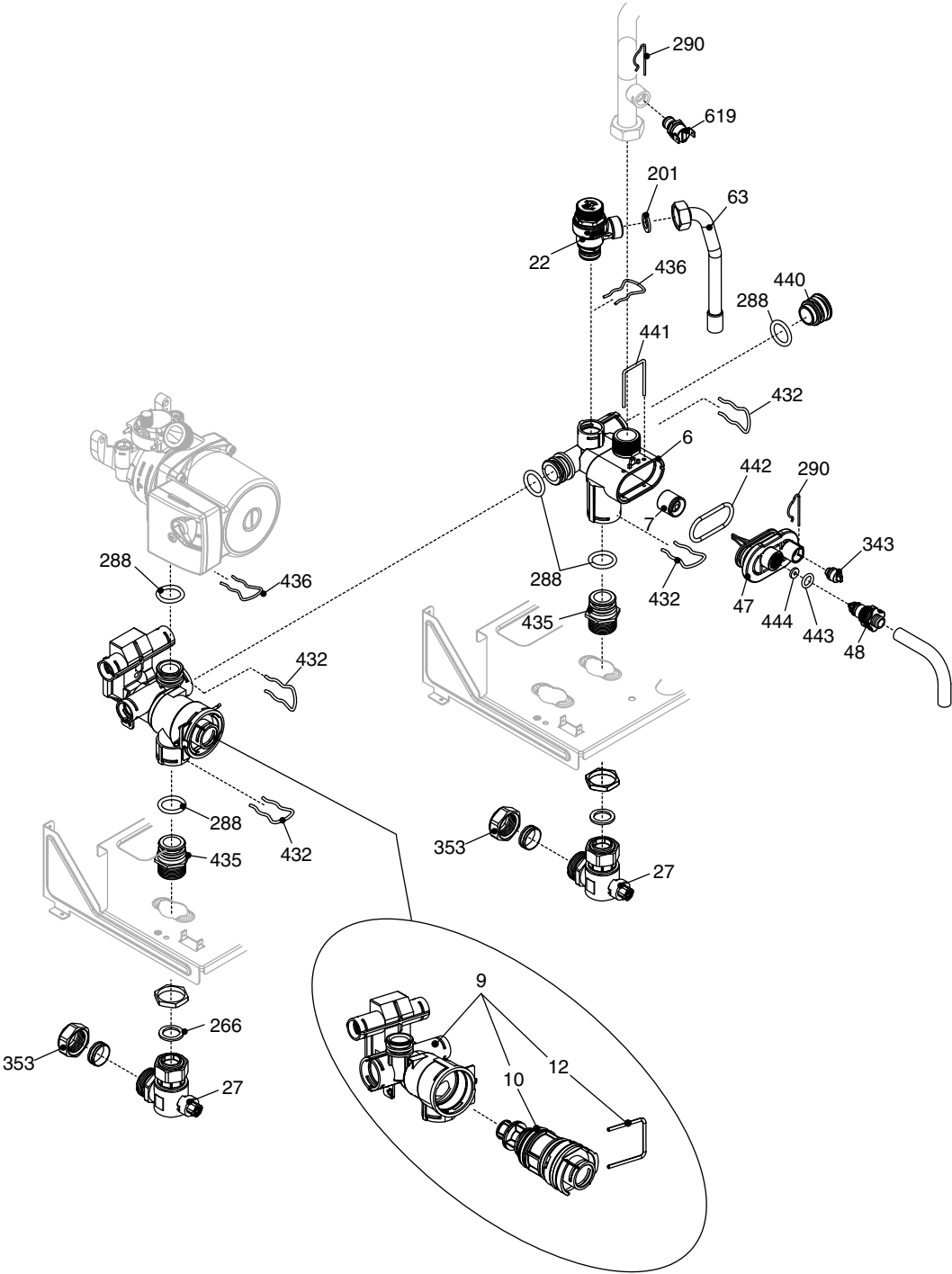
**VISION 20S**



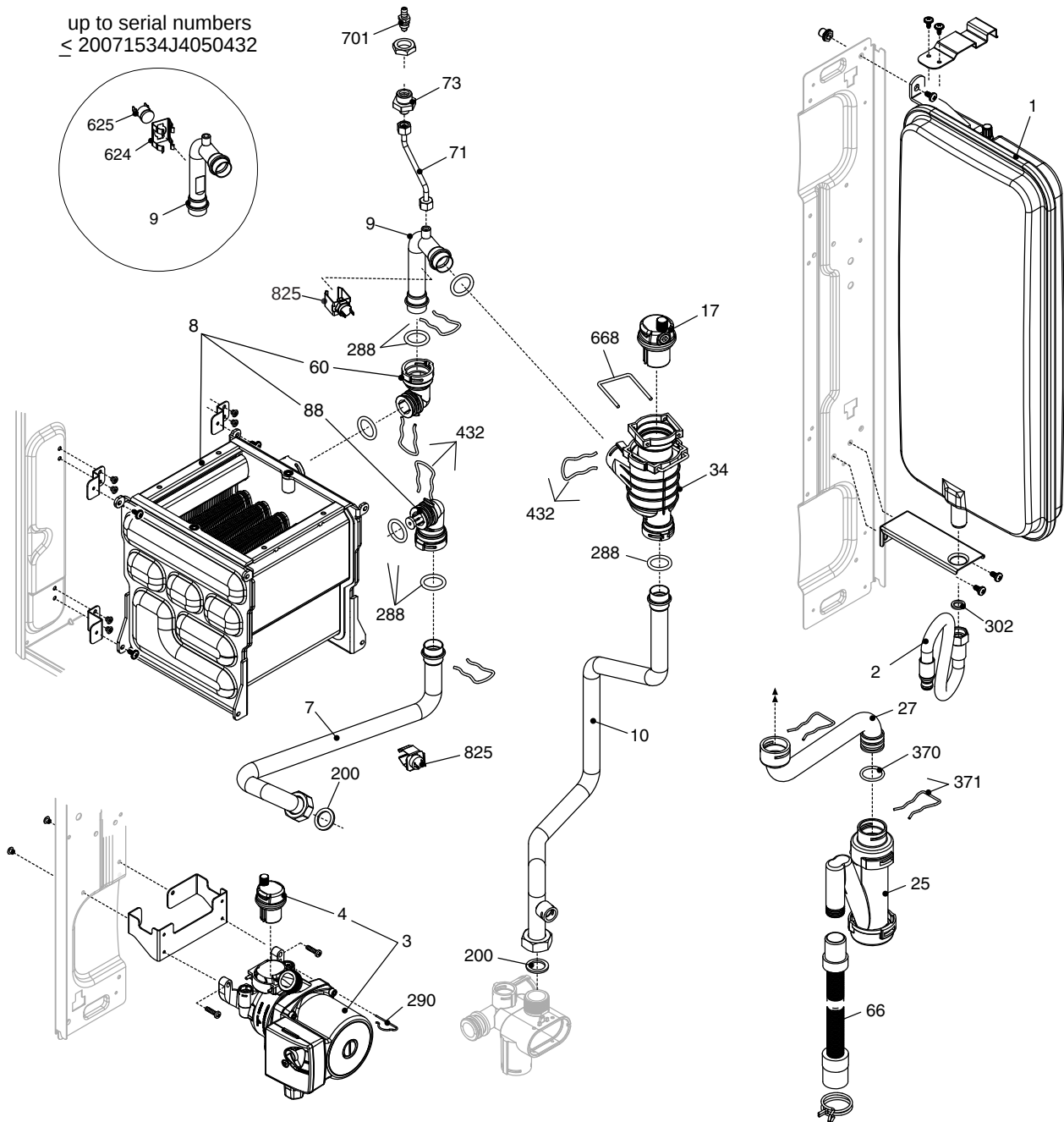
| MODEL      | PART NUMBER |     |
|------------|-------------|-----|
|            | MTN         | GPL |
| Vision 20S | 20071534    | -   |



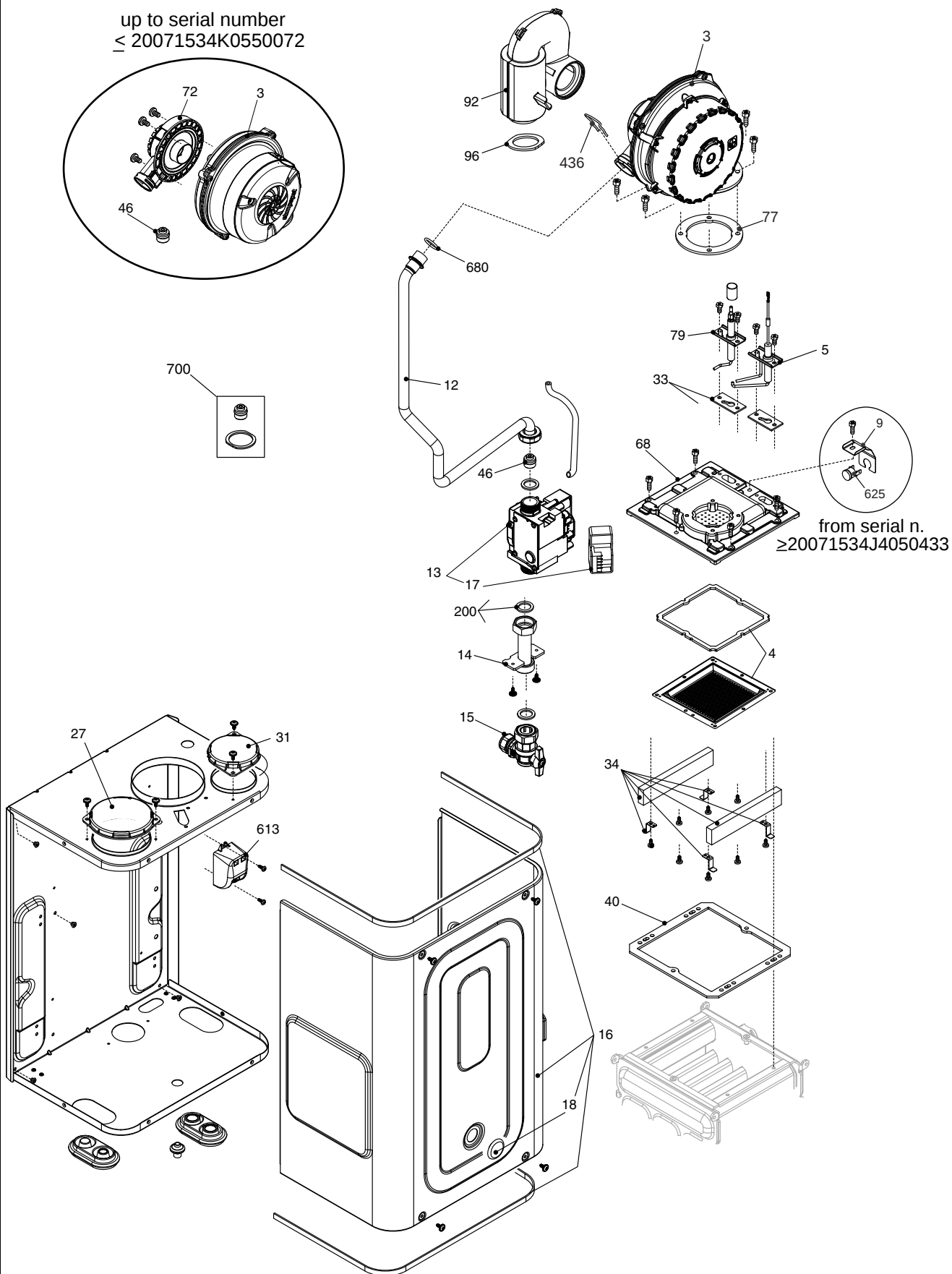
| POS. | DESCRIPTION                                                      | 20s      |
|------|------------------------------------------------------------------|----------|
| 1    | Frame assembly                                                   | 20049618 |
| 12   | Pressure gauge                                                   | 20042115 |
| 18   | Control panel cover (From serial n.≥ 20071534K1250361)           | 20101178 |
| 20   | Printed circuit board                                            | 20071334 |
| 26   | Instrument panel (From serial n.≥ 20071534K1250361)              | 20101180 |
| 27   | Knob                                                             | 20057330 |
| 31   | Case Assembly                                                    | 20073523 |
| 80   | Printed circuit board                                            | 20076436 |
| 90   | Fuse                                                             | R3478    |
| 724  | Calibration screwdriver                                          | R2455    |
| 800  | Cable                                                            | R1547    |
| 800  | Low tension cable                                                | 20035502 |
| 800  | Power wiring harness                                             | 20005572 |
| 800  | Wiring harness                                                   | 20076437 |
| 900  | Instrumental panel and cover (Up to serial n.≤ 20071534K1250360) | 20101182 |



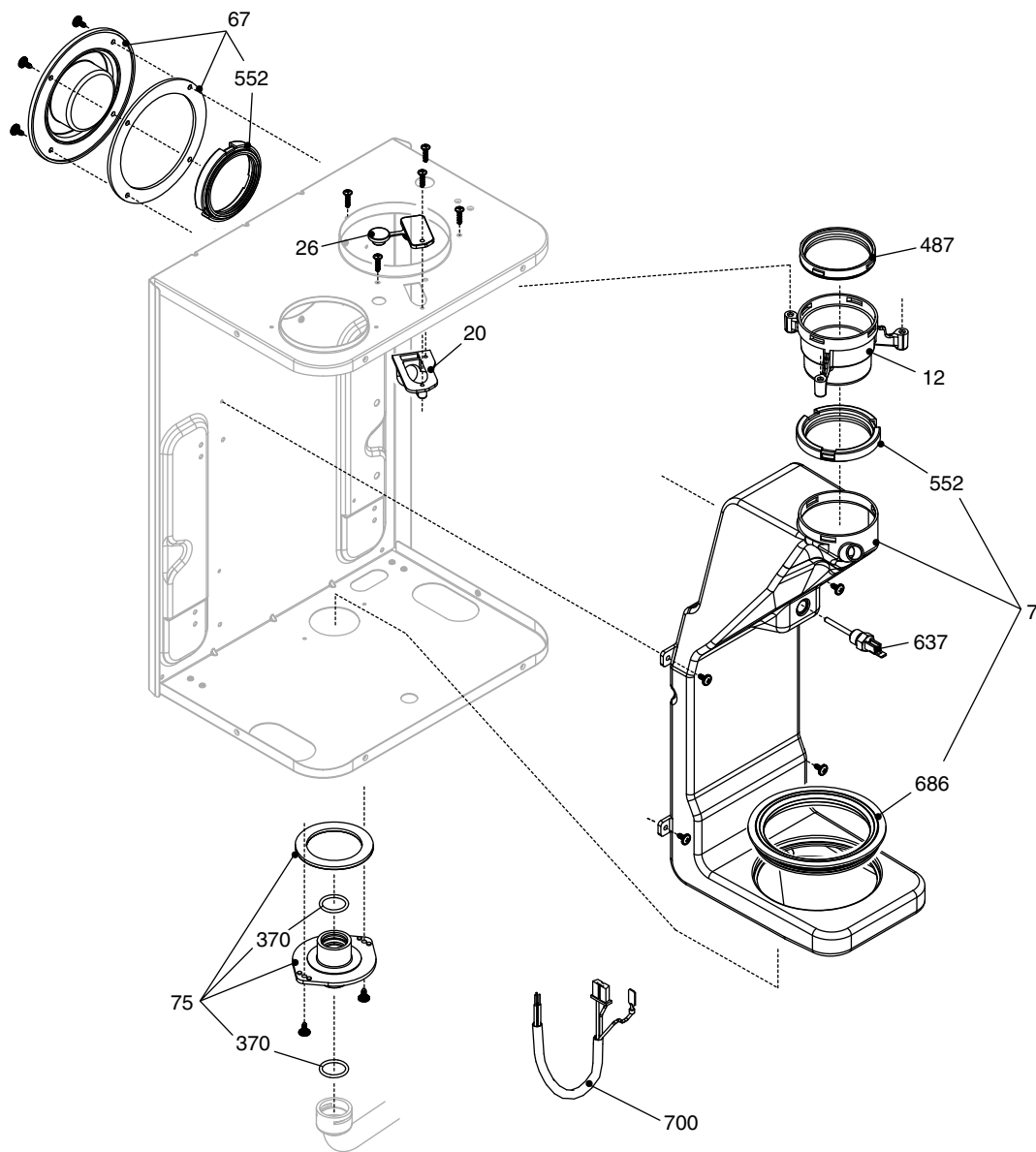
| POS. | DESCRIPTION                    | 20s       |
|------|--------------------------------|-----------|
| 6    | By-pass casing                 | R10024641 |
| 7    | By-pass valve                  | R1552     |
| 9    | Heating manifold and cartridge | R10027768 |
| 10   | 3 way valve cartridge          | R10025305 |
| 12   | Clip                           | R10025450 |
| 22   | Safety valve                   | 20043820  |
| 27   | Heating cock                   | R1789     |
| 47   | Cover for by-pass assembly     | R10024643 |
| 48   | Cock                           | R10024646 |
| 63   | Pipe                           | 20025755  |
| 201  | Washer                         | R5026     |
| 266  | Washer                         | R5237     |
| 288  | Ring                           | R6898     |
| 290  | Clip                           | R2165     |
| 343  | Pump plug                      | R2216     |
| 353  | Nut                            | R1824     |
| 432  | Clip                           | R10024958 |
| 435  | Fitting/union                  | R10025059 |
| 436  | Clip                           | R10025062 |
| 440  | Automatic by-pass plug         | R10024645 |
| 441  | Clip                           | R10025063 |
| 442  | O ring                         | R10025065 |
| 443  | O ring                         | R10025064 |
| 444  | Washer                         | R10025066 |
| 619  | Pressure                       | 20003181  |



| POS. | DESCRIPTION                                               | 20s       |
|------|-----------------------------------------------------------|-----------|
| 1    | Expansion vessel                                          | 20029826  |
| 2    | Pipe                                                      | R10028603 |
| 3    | Pump Kit                                                  | 20039926  |
| 4    | Air vent bottle                                           | R10025485 |
| 7    | Pipe                                                      | 20025763  |
| 8    | Condensing exchanger assembly                             | 20039923  |
| 9    | Pipe (Up to serial n.≤ 20071534J4050432)                  | 20025764  |
| 9    | Pipe (From serial n.≥ 20071534J4050433)                   | 20090680  |
| 10   | Pipe                                                      | 20025744  |
| 17   | Air vent valve                                            | 20019768  |
| 25   | Siphon                                                    | 20025733  |
| 27   | Condensation outlet tube kit                              | 20025743  |
| 34   | Degasser kit                                              | 20019888  |
| 60   | Connection                                                | 20039953  |
| 66   | Flexible pipe                                             | R10027545 |
| 71   | Pipe                                                      | 20025746  |
| 73   | Cock                                                      | R10028431 |
| 88   | Connection                                                | 20039954  |
| 200  | Washer                                                    | R5023     |
| 288  | Ring                                                      | R6898     |
| 290  | Clip                                                      | R2165     |
| 302  | Washer                                                    | R5025     |
| 370  | O ring                                                    | R10023533 |
| 371  | Clip                                                      | R10023532 |
| 432  | Clip                                                      | R10024958 |
| 624  | Clip (Up to serial n.≤ 20071534J4050432)                  | R5472     |
| 625  | High limit thermostat (Up to serial n.≤ 20071534J4050432) | 20005585  |
| 668  | Clip                                                      | 20019767  |
| 701  | Vent plug                                                 | R10023235 |
| 825  | NTC Detector                                              | 20078350  |



| POS. | DESCRIPTION                                              | 20s       |
|------|----------------------------------------------------------|-----------|
| 3    | Fan (Up to serial n.≤ 20071534K0550072)                  | 20002995  |
| 3    | Integrated fan (From serial n.≥ 20071534K0550073)        | 20081316  |
| 4    | Burner                                                   | 20044892  |
| 5    | Ignition electrode                                       | 20025737  |
| 9    | Clip (From serial n.≥ 20071534J4050433)                  | 20093799  |
| 12   | Pipe                                                     | 20025745  |
| 13   | Gas valve                                                | 20039202  |
| 14   | Gas pipe                                                 | 20005553  |
| 15   | 3/4" gas cock                                            | R10020897 |
| 16   | Combustion chamber cover                                 | 20005594  |
| 17   | Gas valve solenoid                                       | 20040675  |
| 18   | Plug                                                     | 20005550  |
| 27   | Hole cover                                               | 20005586  |
| 33   | Seal ignition electrode                                  | 20025740  |
| 34   | Protection                                               | 20044890  |
| 40   | Washer                                                   | 20044894  |
| 46   | Gas diaphragm 5.1 (Up to serial n.≤ 20071534K0550072)    | R2353     |
| 46   | 31mm diaphragm (From serial n.≥ 20071534K0550073)        | 20041058  |
| 68   | Cover                                                    | 20044895  |
| 72   | Mixer (Up to serial n.≤ 20071534K0550072)                | 20025761  |
| 77   | Washer                                                   | 20025753  |
| 79   | Detector electrode                                       | 20043523  |
| 92   | Suction pipe                                             | 20025760  |
| 96   | 31mm diaphragm                                           | 20041058  |
| 200  | Washer                                                   | R5023     |
| 436  | Clip                                                     | R10025062 |
| 613  | Ignition transformer                                     | 20001563  |
| 625  | High limit thermostat (From serial n.≥ 20071534J4050433) | 20005585  |
| 680  | Washer                                                   | 20024869  |
| 700  | Ng conversion kit (Up to serial n.≤ 20071534K0550072)    | 20045568  |
| 700  | Ng conversion kit (From serial n.≥ 20071534K0550073)     | 20082915  |
| 700  | LPG conversion kit (Up to serial n.≤ 20071534K0550072)   | 20045569  |
| 700  | LPG conversion kit (From serial n.≥ 20071534K0550073)    | 20082917  |



| POS. | DESCRIPTION           | 20s       |
|------|-----------------------|-----------|
| 7    | Conveyor              | 20055453  |
| 12   | Flue drain connection | R10028421 |
| 20   | Outlet nut            | 20026049  |
| 26   | Plug                  | 20026058  |
| 67   | Drain plug            | 20000118  |
| 75   | Flue clector          | 20026056  |
| 370  | O ring                | R10023533 |
| 487  | Washer Ø 60           | R10026345 |
| 552  | Washer Ø 60           | R10028426 |
| 637  | Flue sensor           | 20007050  |
| 686  | Washer                | 20026059  |
| 700  | Combustion cable      | 20025736  |

| <b>Rev.</b> | <b>data</b> | <b>Descrizione</b>                                                                          |
|-------------|-------------|---------------------------------------------------------------------------------------------|
| 1.0         | 30/07/2013  | E00120130561 : Scheda interfaccia – Aggiunti componenti valvola tre vie                     |
| 2.0         | 14/10/2014  | E00120140454 : posizione termostato (con gestione matricole)<br>Aggiunte trasformazioni gas |
| 3.0         | 12/02/2015  | E00120130840 : ventilatore integrato (con gestione matricola)                               |
| 4.0         | 26/03/2015  | E00120140884 : cruscotto , copertura parti elettriche (con gestione matricole)              |
|             |             |                                                                                             |




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Vokera reserve the right to change the specifications without prior notice.  
Consumers' statutory rights are not affected.